

# Puriton tapping tee jointing procedure



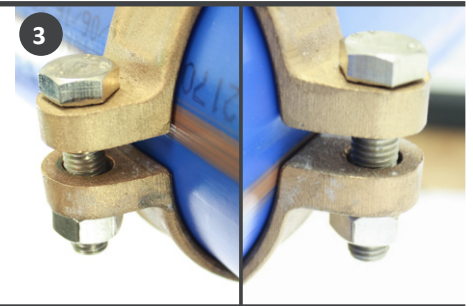
Minimum recommended personal protection equipment



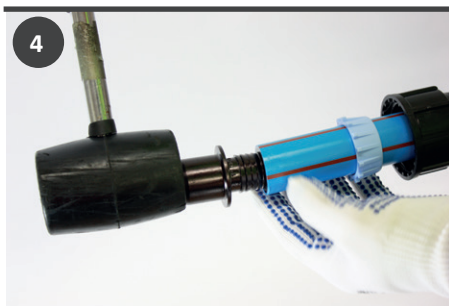
1 Place the O-ring into the recess of the tapping tee base and place the fitting onto the main



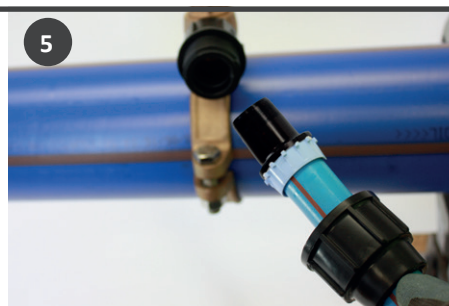
2 Equally tighten the nuts on both sides of the tapping tee



3 Ensure the distances between the 'lugs' are identical and parallel on both sides



4 Slide the nut and grip ring over the service pipe and using a rubber mallet, gently tap the insert into the pipe



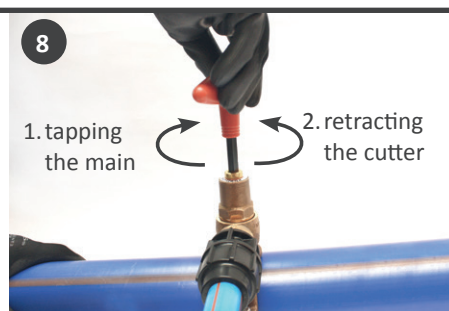
5 Slide the grip ring so it is flush with the pipe end and push the pipe fully into the tapping tee outlet



6 Using C ring wrenches fully tighten the nuts onto the body of the fitting



7 Using a 3/8" T key, remove the tapping tee dust cap and seal



8 **1. Tapping the main**  
Use a hexagonal 3/8" T key and turn in a clockwise direction. The cutter must come to a definite stop.  
**2. Retracting the cutter**  
Turn the T key in an anti-clockwise direction. The cutter will come to a definite stop at the top of the system



9 Replace the dust cap and tighten. The connection is complete.

Carry out a water industry approved joint pressure test to check for leak-tightness.

Puriton tapping tee jointing instructions.indd

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